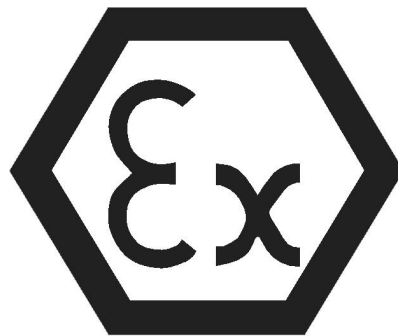




Supplementary Installation and  
Operating Instructions

## Flap-type Flow Meter KFS-EM EEx



Category  
II2G



**Kirchner und Tochter**



### Contents

1. General safety directions .....	3
2. Main safety-relevant characteristics.....	4
2.1. Category / Zone.....	4
2.2. Types of protection.....	4
2.3. Temperature classes .....	4
3. Identifying marking .....	5
4. Assembly and installation .....	6
4.1. Electrical connection.....	6
4.1.1. Terminal assignment.....	6
4.1.2. Connecting cables.....	6
5. Start-up.....	7
6. Preventive maintenance.....	7
6.1. Indicator .....	7
6.2. Measuring part.....	7
7. Dismantling.....	8
7.1. Replacement of the indicator part.....	8
7.2. Replacement of complete device.....	8
8. Maintenance .....	8
9. Annex.....	9
9.1. Type examination certificate .....	9
9.2. 1. Addendum for KFS-EM EEx.....	10
9.3. 2. Addendum for KFS-EM EEx.....	11
9.4. Temperature classes .....	12



## 1. General safety directions

These Supplementary Installation and Operating Instructions apply to the hazardous-duty versions of flap-type flow meter KFS-EM EEx. The explosion protection **applies solely to devices made of steel and stainless steel designed for installation between flanges.**

They are additional and supplementary to the Installation and Operating Instructions for the non-hazardous-duty versions.

The directions given in these Supplementary Instructions contain only the data relevant to explosion protection. The technical details given in the Installation and Operating Instructions for the non-hazardous-duty version apply unchanged unless excluded or superseded by these Instructions.

The indicators for Series KFS-EM EEx flow meters are in conformity with the European Directive 94/9/EC (ATEX 100a) and in accordance with European Standard EN 50XXX have been tested for use in hazardous areas under

### **TÜV 05 ATEX 7195**

by TÜV Rheinland (Rhineland Technical Inspectorate).

These approvals together with their boundary conditions must be observed without fail (see also Annex A.1 "EC type examination certificate").

#### **Attention!**

**Assembly, installation, start-up and maintenance of explosion-protected equipment may only be carried out by personnel who have received training in explosion protection!**



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## KFS-EM EEx

## 2. Main safety-relevant characteristics

### 2.1. Category / Zone

The flap-type flow meter is designed for use in Category 2 (use in Zone 1). The measuring part may also be filled with flammable liquids, provided that a potentially explosive atmosphere (Zone 0) is not present continuously or for a long duration in the measuring part.

### 2.2. Types of protection

The circuits of the electrical signal outputs (transmitters) and contacts (slot initiators) are designed in Intrinsic Safety type of protection of Category "ia". The measuring part is designed in Category "c" type of protection.

### 2.3. Temperature classes

Depending on temperature class and ambient temperature, flap-type flow meters of Type KFS-EM EEx are approved for the process temperatures listed in Table 1 (see Section 9.4); the Table includes the following parameters for determination of the allowable temperature class:

Ambient temperature  $T_{amb}$   
Process temperature  $T_m$   
Meter size DN  
Heat resistance of the cables

Where several built-in intrinsically safe devices are used, the User shall take as a basis the data of the least favourable device.



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### 3. Identifying marking

The complete device is marked on the indicator part with the rating plate reproduced below:

 Kirchner und Tochter D-47228 Duisburg	<b>KFS-EM EEx</b>		
	Jahr <b>04</b>	SN <b>77825-001-04</b>	Pmax <b>10</b>
	Tag-No		
	<b>CE</b> 0035 yyyy	 II2G Ex ia IIC T6 PED .....	

CE<sup>0035</sup><sub>xxxx</sub>

CE symbol

superscripted: notified body re explosion protection

subscripted: notified body re Pressure Equipment Directive 97/23/EG

Jahr

Year of manufacture

P max

Max. allowable operating pressure

Tag-No

Measuring point marking

SN

Serial number

Composition of the serial number: nnnnn - mmm - yy

Example:

77825-001-04 Order No. 77825, Device No. 001 in the order, with year of manufacture 2004.

All devices in hazardous areas with contacts and/or 4-20 mA output shall be marked by using appropriate installation material.



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#### 4. Assembly and installation

All assembly and installation work shall be carried out in accordance with applicable installation standards for hazardous areas (e.g. EN 60079-14) by specialist personnel who have received training in explosion protection.

The directions and information given in the Installation and Operating Instructions, in the Supplementary Installation and Operating Instructions (EEx) as well as in the EC type examination certificate (see Annex 9.1) shall be observed without fail. Special attention is drawn to the following points for installation and assembly:

The indicator part must be earthed. This is carried out e.g. by way of a wire jumper between the flange on the indicator part and a pipe flange on the main pipeline with cable lugs appropriate to the bolted connection (not included with the flow meter!).

##### 4.1. Electrical connection

The certified intrinsically safe equipment for the flap-type flowmeter KFS-EM EEx may only be connected to separated, intrinsically safe circuits with the following maximum values:

Identification data					
Built-in equipment	$U_i$ [V]	$I_i$ [mA]	$P_i$ [mW]	$C_i$ [nF]	$L_i$ [ $\mu$ H]
ESK2A	$\leq 30$	$\leq 100$	$\leq 1000$	$\leq 20$	$\sim 0$

##### 4.1.1. Terminal assignment

Electrical connection of the built-in intrinsically safe equipment is described in the Installation and Operating Instructions for the flap-type flow meter.

##### 4.1.2. Connecting cables

The connecting cables for the intrinsically safe circuits must be selected in line with the valid installation standard (e.g. EN 60079-14). Summation current between different intrinsically safe circuits of the flap-type flow meter shall be ruled out.





## 5. Start-up

Before starting up the device, carry out the following checks and inspections:

Suitability of the materials used for the measuring part and the gasket materials used for adequate resistance to corrosion from the process product.  
Correct connection of the built-in electrical equipment.

## 6. Preventive maintenance

### 6.1. Indicator

The indicator part is maintenance-free under normal operating conditions and when used for the intended purpose.

Within the scope of checks required to be carried out in hazardous areas to maintain systems in proper working order, the following visual inspections should be carried out at regular intervals:

Inspection of the casing, cable entry glands and the incoming lines for signs of corrosion or damage,

Check of the measuring part for leaks,

Inclusion of the flow meter in the periodic pressure testing of the process pipe.

### 6.2. Measuring part

The measuring part is maintenance-free under normal operating conditions and when used for the intended purpose. Depending on the application, however, the measuring function may in unfavourable cases become impaired by soiling of the flap. The measuring part should be cleaned as described in the Installation and Operating Instructions for the non-hazardous-duty versions. The measuring part must be dismantled before it can be cleaned. In this connection, follow the directions for replacement of the complete device (see Section Maintenance in the Installation and Operating Instructions for the flap-type flow meter).





## 7. Dismantling

### 7.1. Replacement of the indicator part

Due to the modular construction of the flap type flow meters, the indicator and, if necessary, the electrical equipment built into the indicator can be replaced with identical replacement parts satisfying safety requirements (CAUTION: possible loss of measuring accuracy!)

The measuring part can remain in the pipeline. This also applies to pressurized pipes. Replacement and dismantling should if possible be carried out when the device is not in a powered state. If that is not possible, be sure to observe the boundary conditions for Intrinsic Safety (e.g. no earthing or interconnection of different intrinsically safe circuits) during dismantling. When replacing the indicator of a pressurized device, pay special attention to the disconnection point (see Installation and Operating Instructions); detach the indicator part from the two brackets located on the outside of the indicator casing.

### 7.2. Replacement of complete device

The same requirements as described in Section Maintenance in the Installation and Operating Instructions for the flap-type flow meter are applicable to the indicator.

#### NOTE!

Pressurized pipes to be depressurized before dismantling the measuring part. Avoid uncontrolled discharge of residual liquid from the measuring part. In the case of environmentally critical process products, carefully decontaminate the wetted parts of the device after dismantling.

Dismantling and installation are the responsibility of the Operator.

## 8. Maintenance

Maintenance work of a safety-relevant nature within the meaning of explosion protection may only be carried out by the manufacturer, his authorized representative or under the supervision of authorized inspectors.



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9. Annex

9.1. Type examination certificate




TÜV Rheinland Group

(1) **EG-Baumusterprüfbescheinigung**

(2) Geräte und Schutzsysteme zur bestimmungsgemäßen Verwendung in explosionsgefährdeten Bereichen - Richtlinie 94/9/EG

(3) EG-Baumusterprüfbescheinigungsnummer



**TÜV 05 ATEX 7195**

(4) **Gerät:** Klappendurchflussmessgerät KFS M9..... EEx

(5) **Hersteller:** Kirchner & Tochter GmbH

(6) **Anschrift:** 47228 Duisburg  
Dieselstr.17

(7) Die Bauart dieses Gerätes sowie die verschiedenen zulässigen Ausführungen sind in der Anlage zu dieser Baumusterprüfbescheinigung festgelegt.

(8) Die TÜV CERT-Zertifizierungsstelle für Ex-Schutz-Produkte der TÜV Industrie Service GmbH, TÜV Rheinland Group, bescheinigt als benannte Stelle Nr. 0035 nach Artikel 9 der Richtlinie des Rates der Europäischen Gemeinschaften vom 23. März 1994 (94/9/EG) die Einhaltung der grundlegenden Sicherheits- und Gesundheitsanforderungen für die Konzeption und den Bau von Geräten und Schutzsystemen zur bestimmungsgemäßen Verwendung in explosionsgefährdeten Bereichen gemäß Anhang II der Richtlinie.  
Die Ergebnisse der Prüfung sind in dem vertraulichen Prüfbericht Nr.: 194/Ex 195.00 / 05 festgelegt.

(9) Die grundlegenden Sicherheits- und Gesundheitsanforderungen werden erfüllt durch Übereinstimmung mit  
**EN 60079-0: 2004** **EN 50020: 2002**

(10) Falls das Zeichen „X“ hinter der Bescheinigungsnummer steht, wird auf besondere Bedingungen für die sichere Anwendung des Gerätes in der Anlage zu dieser Bescheinigung hingewiesen.

(11) Diese EG-Baumusterprüfbescheinigung bezieht sich nur auf Konzeption und Prüfung des festgelegten Gerätes gemäß Richtlinie 94/9/EG. Weitere Anforderungen dieser Richtlinie gelten für die Herstellung und das Inverkehrbringen dieses Gerätes. Diese Anforderungen werden durch diese Bescheinigung nicht abgedeckt.

(12) Die Kennzeichnung des Gerätes muss die folgenden Angaben enthalten:

**Ex II 2 G** **Ex ia IIC T6**

TÜV CERT-Zertifizierungsstelle für Explosionsschutz Köln, 11.08.05

*Klaus Weitingfeld*  
Dipl.-Ing. Klaus Weitingfeld



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Diese EG-Baumusterprüfbescheinigung hat ohne Unterschrift und Stempel keine Gültigkeit  
Diese EG-Baumusterprüfbescheinigung darf nur unverändert verbreitet werden. Auszüge und Änderungen bedürfen der Genehmigung der  
TÜV Cert-Zertifizierungsstelle für Ex-Schutz-Produkte  
TÜV Industrie Service GmbH TÜV Rheinland Group Am Grauen Stein 51105 Köln  
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# KFS-EM EEx

## 9.2. 1. Addendum for KFS-EM EEx



TÜV Rheinland Group

### 1. Ergänzung

gemäß Richtlinie 94/9/EG Anhang III Ziffer 6  
zur EG-Baumusterprüfbescheinigung TÜV 05 ATEX 7195

Gerät: Klappendurchflussmessgerät

Kennzeichnung: KFS - EM EEx

Hersteller: Kirchner & Tochter GmbH

Anschrift: 47228 Duisburg

Beschreibung der Ergänzungen und Änderungen:  
Die ursprüngliche Typenbezeichnung KFS M9 ESKII EEx hat sich wie folgt geändert in:

KFS - EM EEx

Technische Daten

Keine Änderung

Prüfbericht-Nr. 194/Ex 195.01.05

TÜV CERT-Zertifizierungsstelle für ExplosionsschutzKöln, 21. Dezember 2005



Dipl.-Ing. Heinz Farke

Diese Ergänzung zur EG-Baumusterprüfbescheinigung hat ohne Unterschrift und Stempel keine Gültigkeit  
Diese Ergänzung zur EG-Baumusterprüfbescheinigung darf nur unverändert verbreitet werden. Auszüge und Änderungen bedürfen der Genehmigung der TÜV Cert-Zertifizierungsstelle für Ex-Schutz-Produkte

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Seite 1 / 1



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9.3. 2. Addendum for KFS-EM EEx




**TÜV Rheinland Group**

**2. Ergänzung**  
gemäß Richtlinie 94/9/EG Anhang III Ziffer 6  
**zur EG-Baumusterprüfbescheinigung TÜV 05 ATEX 7195**

Gerät: Klappendurchflussmessgerät

Kennzeichnung: KFS - EM EEx

Hersteller: Kirchner & Tochter GmbH

Anschrift: 47228 Duisburg

Beschreibung der Ergänzungen und Änderungen:

Der in den Klappendurchflussmessgerät KFS - EM EEx befindliche elektrische Signalausgang ESKII wird erweitert durch den elektrischen Signalausgang ESK 2A.

Technische Daten

Keine Änderung

Prüfbericht-Nr. 194/Ex 195.02.07

TÜV CERT-Zertifizierungsstelle für Explosionsschutz Köln, 12.03.07



Dipl.-Ing. Klaus Wettingfeld

Diese Ergänzung zur EG-Baumusterprüfbescheinigung hat ohne Unterschrift und Stempel keine Gültigkeit  
Diese Ergänzung zur EG-Baumusterprüfbescheinigung darf nur unverändert verbreitet werden. Auszüge und Änderungen bedürfen der Genehmigung der TÜV Cert-Zertifizierungsstelle für Ex-Schutz-Produkte

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### 9.4. Temperature classes

#### Maximum allowable process temperature $T_m$ and ambient temperatures KFS-EM EEx

**Note:**

The maximum allowable process temperatures listed in the Table apply under the following conditions:

that the flap-type flow meter is operated in the mounting position intended that insulations are confined to the pipeline only. Unobstructed ventilation of the indicator part must be ensured.

#### KFS-EM EEx

	Temperature Class to EN 50014		T6	T5	T4	T3		T2, T1	
Max. allowed ambient temperature $T_{amb}$ [°C]	≤ 40	≤ 60	≤ 40	≤ 60	≤ 60	≤ 40	≤ 60	≤ 40	≤ 60
	Heat-resistant cables required for $T_m$ [°C] and higher *								
Max. allowed process temperature $T_m$ [°C]	—	145	80	95	130	195	195	200	200

\* heat-resistant cable required (continuous operating temperature: 100°C) if measuring part has not been thermally insulated!

The equipment from Kirchner und Tochter has been tested in compliance with the applicable CE-regulations of the European Community. The respective declaration of conformity is available on request. The KIRCHNER QM-System will be certified in accordance with DIN-EN-ISO 9001:2000. The quality is systematically adapted to the increasing demands.



Kirchner und Tochter